## **Rotary Vane Pumps**

# PASCAL series

### SD series 2 stages 2005SD - 2010SD - 2015SD - 2021SD - 2033SD - 2063SD - 2100SD



**SD** series rotary vane pumps address the requirements of all major vacuum applications in diverse industries.

### From 5 to 21 m<sup>3</sup>/h:

- no oil mist pollution at the exhaust: the natural lubrication design offers the lowest oil mist level, even with high throughputs or frequent cycling between atmosphere and ultimate pressure.
- compact design: reduced dimensions, choice of horizontal or vertical inlet and exhaust ports, all controls and service access located on the front.
- optimized tightness: integrated anti-suckback; all static sealings secured by O-rings; external shaft seal can be renewed easily, without dismantling the pump.
- universal single-phase and three-phase motors: see page 18.

### From 33 to 100 m<sup>3</sup>/h:

- forced lubrication for continuous operation at all pressures.
- built-in anti-suckback, activated by the oil pump, for protection of vacuum system against pressure rise.
- rugged design for improved efficiency and reliability.
- universal and specific three-phase motors, in line with international requirements (see ordering information pages 40 and 41).

### From 5 to 100 m<sup>3</sup>/h:

- high pumping speed from atmosphere to vacuum.
- efficient gas ballast for vapor pumping.
- air cooleed for optimum performance
- **field serviceable**, using the appropriate maintenance kits.

Adapted to all current non-corrosive applications :

- Lamps manufacturing
- Neon signs manufacturing
- Electron tubes evacuation
- TV tubes manufacturing
- Metallurgy
- Centrifuges....



2010SD



2033SD



2100SD

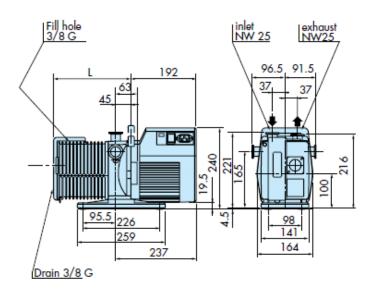


		Units	2015SD	
Nominal pumping speed (*)	50Hz	m³/h	15	
	60Hz	cfm	10.6	
Pneurop pumping speed (*)	50Hz	m³/h	12	
	60Hz	cfm	8.8	
Ultimate partial pressure (*)		mbar	10 <sup>-4</sup>	
Ultimatee total pressure (*)		mbar	2.10 <sup>-3</sup>	
closed gas ballast				
Ultimate total pressure (*)		mbar	10-2	
open gas ballast				
Water vapor capacity	50/60Hz	g/h	110/100	
Water vapor presure	50/60Hz	mbar	12/10	
Weight (max)		kg (lbs)	27 (59.4)	
Dimensions		see page	C06.22	
Electrical motors		see page	C06.06	
Max nominal power rating	50/60Hz	kW	0.45/0.55	
Min ambient temperature		°C (°F)	12 (54)	
Max ambient temperature		°C (°F)	45 (113)	
Oil capacity		1	0.95	
Inlet flange		ISO-KF	DN 25	
Exhaust flange		ISO-KF	DN 25	

<sup>(\*):</sup> according to Pneurop specifications: with Adixen mineral oil.

# **Dimensional drawings**

2005SD/I/C1 - 2010SD/I/C1 - 2015SD/I/C1 - 2021SD/I/C1 1005SD - 1015SD



Specific dimensions		
Model	L mm	
2005	228	
2010	245	
2015	270	
2021	291	
1005	228	
1015	245	

\*same dimensions for single and three-phase motors



# ALCATEL/ADIXEN PASCAL SERIES

2005 SD · 2010SD · 2015SD · 2021SD Rotary Pump



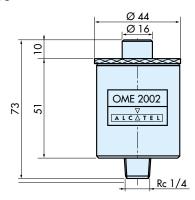
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### Oil mist eliminators

During rotary vane pump operation, oil mist escapes from the exhaust port; mainly when pumping between atmospheric pressure and 1 mbar. Oil mist eliminators retain oil mist contained in the exhausted gases with a high level of separation; an internal over pressure valve prevents exceeding the maximum permissible exhaust pressure.

#### **OME 2002 I**



□ material:..... body: aluminum

...... cartridge: epoxy/glass micro-fiber

□ weight:..... 0.1 kg 0.22 lbs

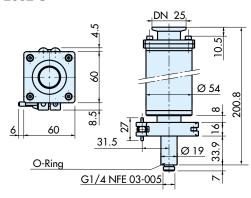
□ inlet port: ..... thread RC 1/4"

□ exhaust port:.....Ø 16 mm

□ P/N: ......062886

□ replacement cartridge (single): P/N 062824

### **OME 2002 C**



□ material:..... body : stainless steel

...... cartridge : PTFE/glass micro-fiber

□ weight:..... 0.9 g 2 lbs

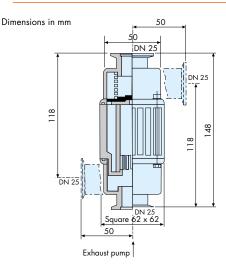
☐ inlet port: ..... thread RC 1/4"

□ exhaust port:..... DN25 ISO-KF

□ P/N: ..... 104378

□ replacement cartridge (set of 5): P/N 066806

#### **OME 25 S**



□ material: ..... body : polyamide

...... cartridge : epoxy/glass micro-fiber

□ weight: ...... 0.217kg 0.477 lbs

☐ inlet port/exhaust port: DN25 ISO-KF

□ P/N: ......104200

□ replacement cartridge, set of 5: P/N 068838

single: P/N 068304

□ supplied with: 1 centering ring, 1 clamp,

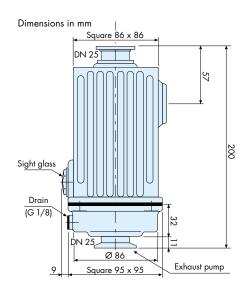
1 additional angle port



## **Rotary Vane Pumps**

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#### OME 25 HP/HP+



Specially designed for applications involving frequent cycling or high pressure operation; OME 25 HP is mainly dedicated to 15 m³/h and 21 m³/h rotary vane pumps.

☐ material:..... body : aluminum

...... cartridge: epoxy/glass micro-fiber

□ inlet port/exhaust port: DN25 ISO-KF

□ P/N: ..... 104199

□ replacement cartridge (single): P/N 100522

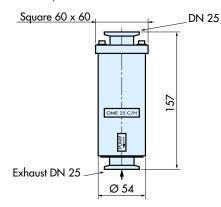
□ supplied with: 1 centering ring and 1 clamp

Same design as **OME HP**, incorporating a more efficient cartridge: **OME25HP+** is the next step toward completely oil free exhausted gases.

□ P/N:.....108341

□ replacement cartridge (single): P/N 107494 (materials: PU/PET/glass micro-fiber/PA)

#### **OME 25 C/H**



For applications involving corrosive gases or high level of tightness.

 $\hfill \square$  material: ..... body : stainless steel

...... cartridge : PTFE/glass micro-fiber

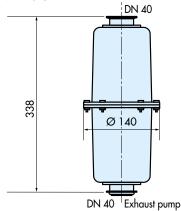
□ weight:..... 0.530 kg 1.77 lbs

 $\Box$  leak rate: .....  $\leq 2.10^{-7}$  mbar l/s

☐ inlet port/exhaust port: DN25 ISO-KF

□ supplied with: 1 centering ring and 1 clamp

#### **OME 40 S**



- ☐ material: ..... body: aluminum
- ......glass micro-fiber
- □ weight: ..... 0.9kg 1.9 lbs
- ☐ inlet port/exhaust port: DN40 ISO-KF

□ P/N: ...... 104887

□ replacement cartridge (single): P/N 068443

